




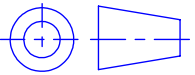


DEBURR

TC03-M364-L
Bore dia - mm
Piston dia - mm
Stroke - 25mm
Area - 3.9cmsq

Surface Finish														ZONE	SCALE 1:1			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.2	1.6	2.5	50	100		MATERILAS EN8					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12			GROUP No:—	WEIGHT Wt.Kgs		
															TOC			
			DESCRIPTION												Qty. 01	Casting/forging/ welding drg.no		
Drawn	Prabhakar		T03C-M364-L threaded pusher															
Checked	Prabhakar																	
Approved	19/09/21																	
Date	19/09/21														Drawing NO			
Clamping elements type			CLASP BANGALORE-72												SHEET: 1 of 1		Sheet No: 1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°